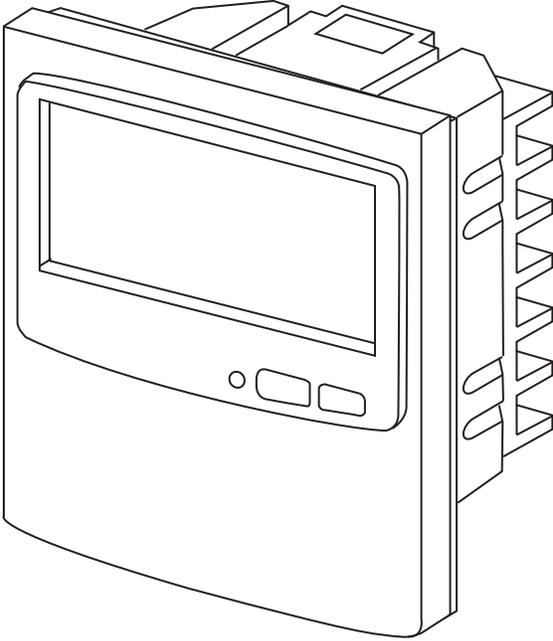


# INSTALLATION INSTRUCTIONS

System Controller  
Model No. CZ-64ESMC1U





## Installation Location

- We recommend that this system controller be installed properly by qualified installation technicians in accordance with the Installation Instructions provided with the system controller.



### WARNING

- Do not install this system controller where there are fumes or flammable gases, or in an extremely humid space such as a greenhouse.
- Do not install the system controller where excessively high heat-generating objects are placed.

## Electrical Requirements

1. All wiring must conform to the local electrical codes. Consult your dealer or a qualified electrician for details.
2. Wiring must be done by a qualified electrician.



### CAUTION

To warm up the system, the power mains must be turned on at least five (5) hours before operation. Leave the power mains ON unless you will not be using this appliance for an extended period.

## Safety Instructions

- Read this booklet carefully before using this system controller. If you still have any difficulties or problems, consult your dealer for help.
- The air conditioner is designed to give you comfortable room conditions. Use this only for its intended purpose as described in the Operating Instructions.



### WARNING

- Never touch the unit with wet hands.
- Never use or store gasoline or other flammable vapor or liquid near the air conditioner — it is very dangerous.
- The air conditioner has no ventilator for intaking fresh air from outdoors. You must open doors or windows frequently when you use gas or oil heating appliances in the same room, which consume a lot of oxygen from the air. Otherwise there is a risk of suffocation in an extreme case.



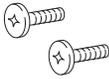
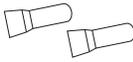
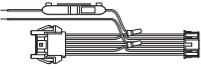
### CAUTION

- Do not turn the air conditioner on and off from the power mains switch. Use the ON/OFF operation button.
- Do not stick anything into the air outlet of the outdoor unit. This is dangerous because the fan is rotating at high speed.
- Do not let children play with the air conditioner.
- Do not cool or heat the room too much if babies or invalids are present.

# 1. General

This booklet briefly outlines where and how to install the system controller. Please read over the entire set of instructions for the indoor and outdoor units and make sure all accessory parts listed are with the controller before beginning.

**NOTE** Give these instructions to the customer after finishing the installation.

Part Name	Figure	Q'ty
System Controller		1
Rubber bushing (7/8 in.)		4
Screws for fixture (1-3/16 in.)		2
Wire joints		2
Switch box		1
T10 cable		1
CRV cable		1
Identification label		1

# 2. Installation site selection

- Install the system controller at a height of between 3 and 5 ft. above the floor.
- Do not install the system controller in a place where it will be exposed to direct sunlight or near a window or other place where it will be exposed to the outside air.
- Be sure to install the system controller vertically, such as on a wall.

# 3. How to install the system controller



**CAUTION**

- Do not twist the control wiring together with the power wiring or run it through the same metal conduit, because this may cause a malfunction.
- Install the system controller away from sources of electrical noise.
- Install a noise filter or take other appropriate action if electrical noise affects the power supply circuit of the unit.

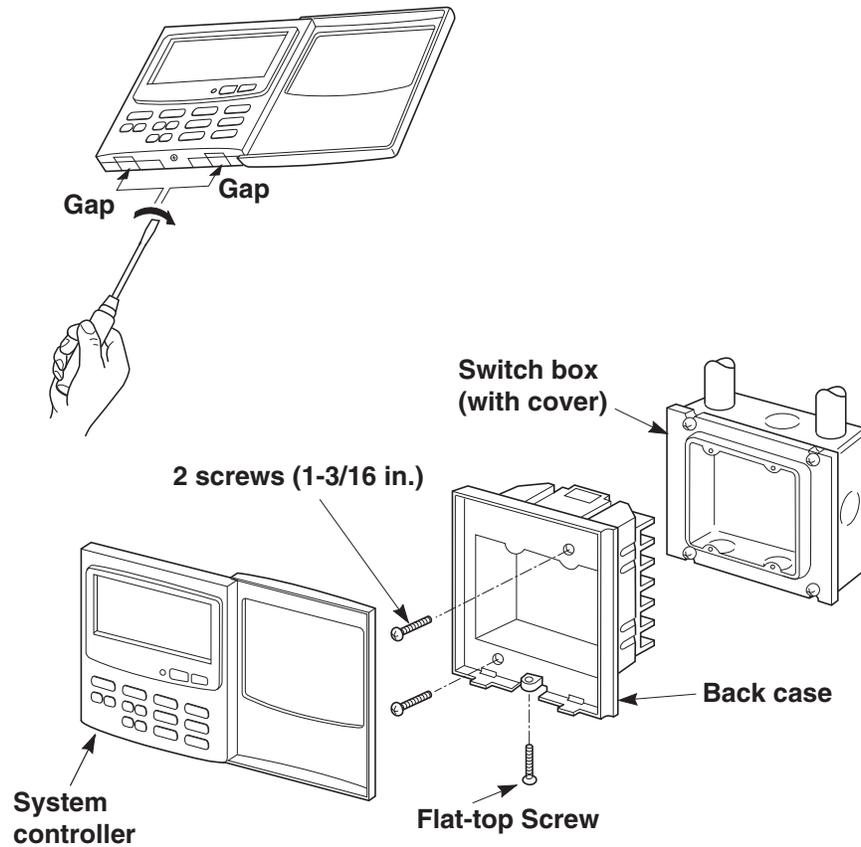


**WARNING**

Do not supply power to the unit or try to operate it until the tubing and wiring to the outdoor unit is completed.

■ **Installation procedure**

- (1) Remove the flat-top screw on the bottom of the back case. When you open up the decorative cover, you will see two notches under the controller. Inset a coin or other flat object into these notches and pry off the back case. (Fig.1)
- (2) Connect the wires to terminal base of the system controller (see next page).
- (3) Attach the back case with the 2 screws (1-3/16 in.) provided.
- (4) To finish, fit the back tabs of the back case into the system controller and mount it using the flat-top screw.



**Fig. 1**

## Electrical Wiring

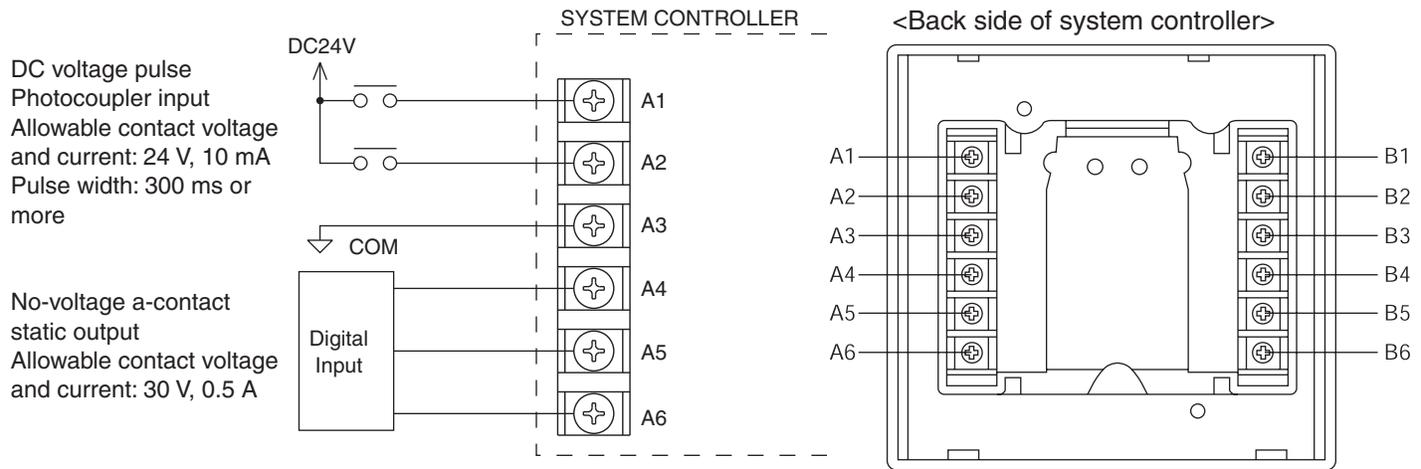


Fig. 2

### Terminals for remote monitoring

- A1: Input for turning on air conditioners concurrently.
- A2: Input for turning off air conditioners concurrently.
- A3: Common input for turning air conditioners on or off.
- A4: ON operation state indicator output.
- A5: Alarm indicator output.
- A6: Common indicator output.

### Basic wiring

- B1: Inter-unit control wiring. (Low voltage)
- B2: To indoor unit 2P terminal base (U1, U2)  
\*No polarity
- B3: Auxiliary of inter-unit control wiring
- B4: Not be used
- B5: Power supply: DC 12 V \*No polarity
- B6: To CRV connector or T10 connector on indoor PCB

### When using the T10 cable:

- (1) Connect B1, B2 to indoor unit 2P terminal base. (\*No polarity). Wire size is AWG#W18.
- (2) Connect B5, B6 to indoor PCB T10 connector using the accessory 6P connector. (with fuse) (\*No polarity)  
Total wire length is less than 330 ft. and size is AWG#W18.

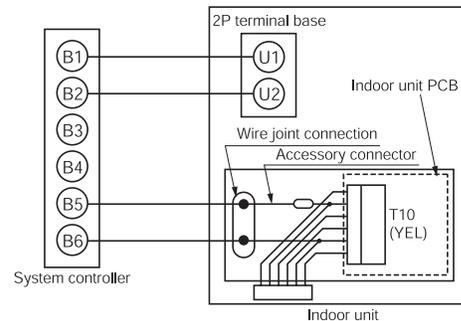


Fig. 3

### When using the CRV cable:

- (1) Connect B1, B2 to indoor unit 2P terminal base. (\*No polarity). Wire size is AWG#W18.
- (2) Connect B5, B6 to indoor PCB CRV connector using the accessory 2P connector. (\*No polarity)  
Total wire length is less than 330 ft. and size is AWG#W18.

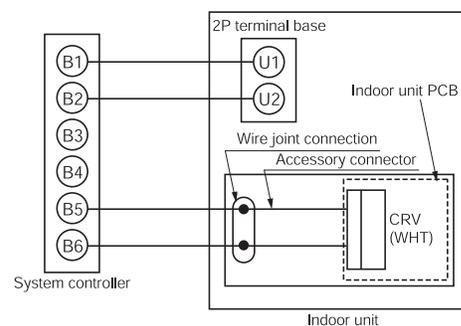
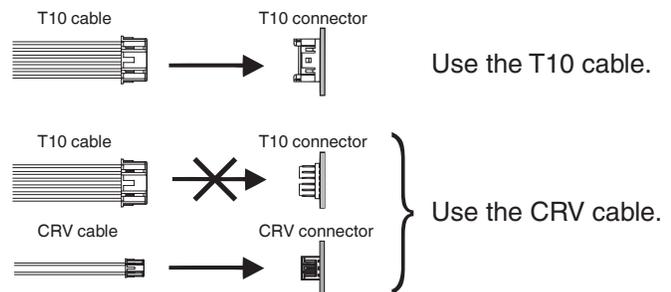


Fig. 4

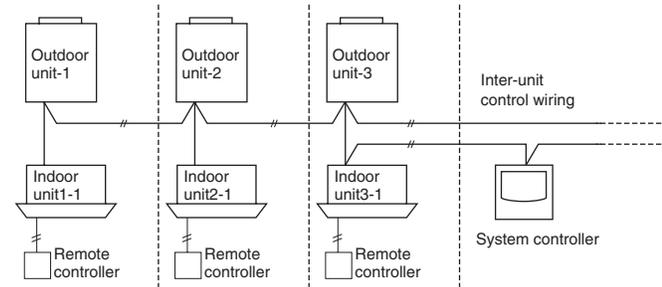
### NOTE

Connectors are different depending on the indoor unit PCB. Select the cable according to the indoor unit PCB.

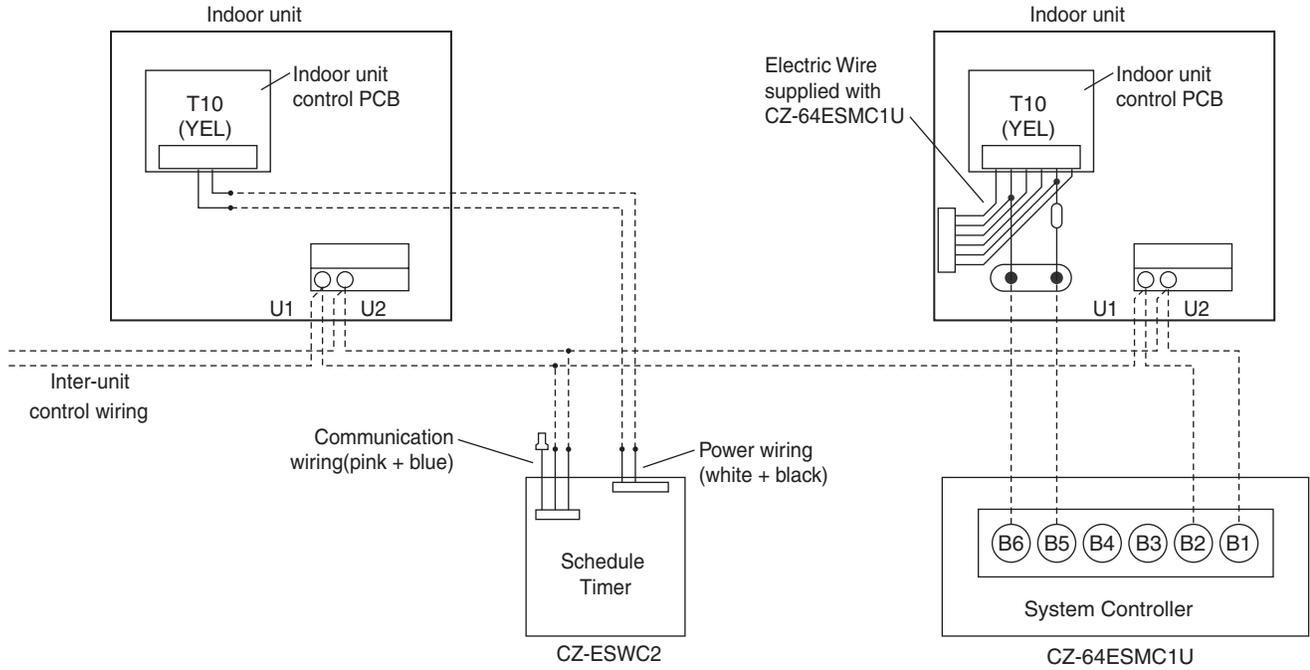


■ **Basic wiring diagram of control wiring**

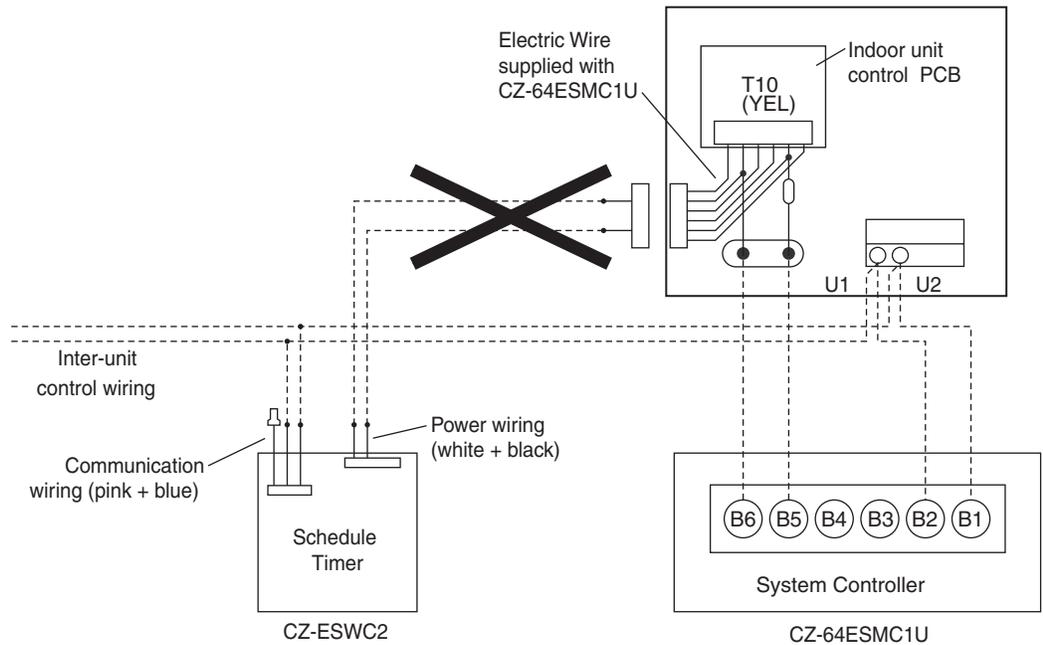
A max.of 64 indoor units and 30 outdoor units can be connected in 1 system.  
Up to 10 system controllers can be connected in 1 systems.



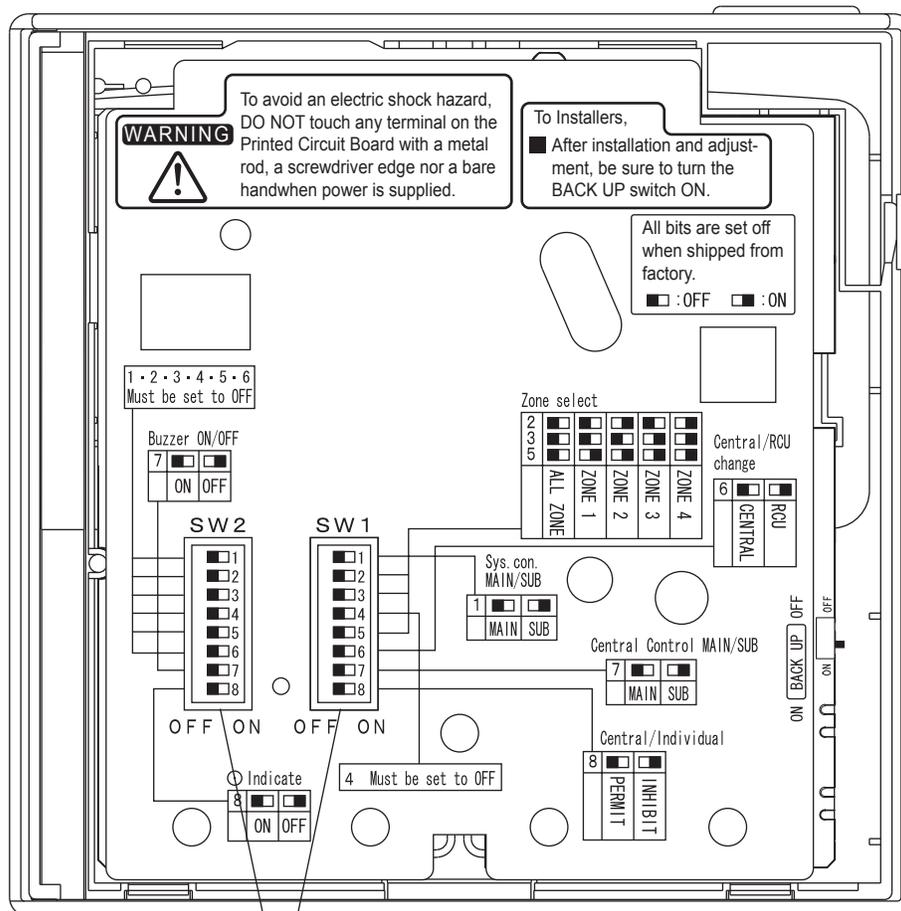
- Using Schedule Timer(CZ-ESWC2) with System Controller(CZ-64ESMC1U)  
BASIC DIAGRAM



- It is prohibited to connect the Schedule Timer(CZ-ESWC2) with System Controller(CZ-64ESMC1U) simultaneously.

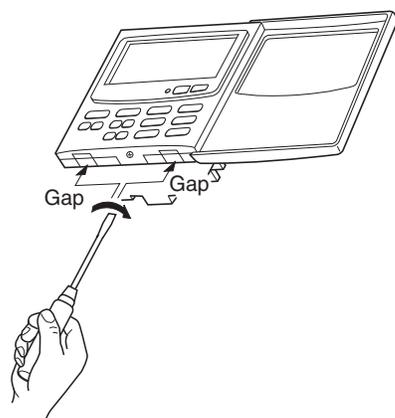


## 4. Address switch setting



PCB of the controller

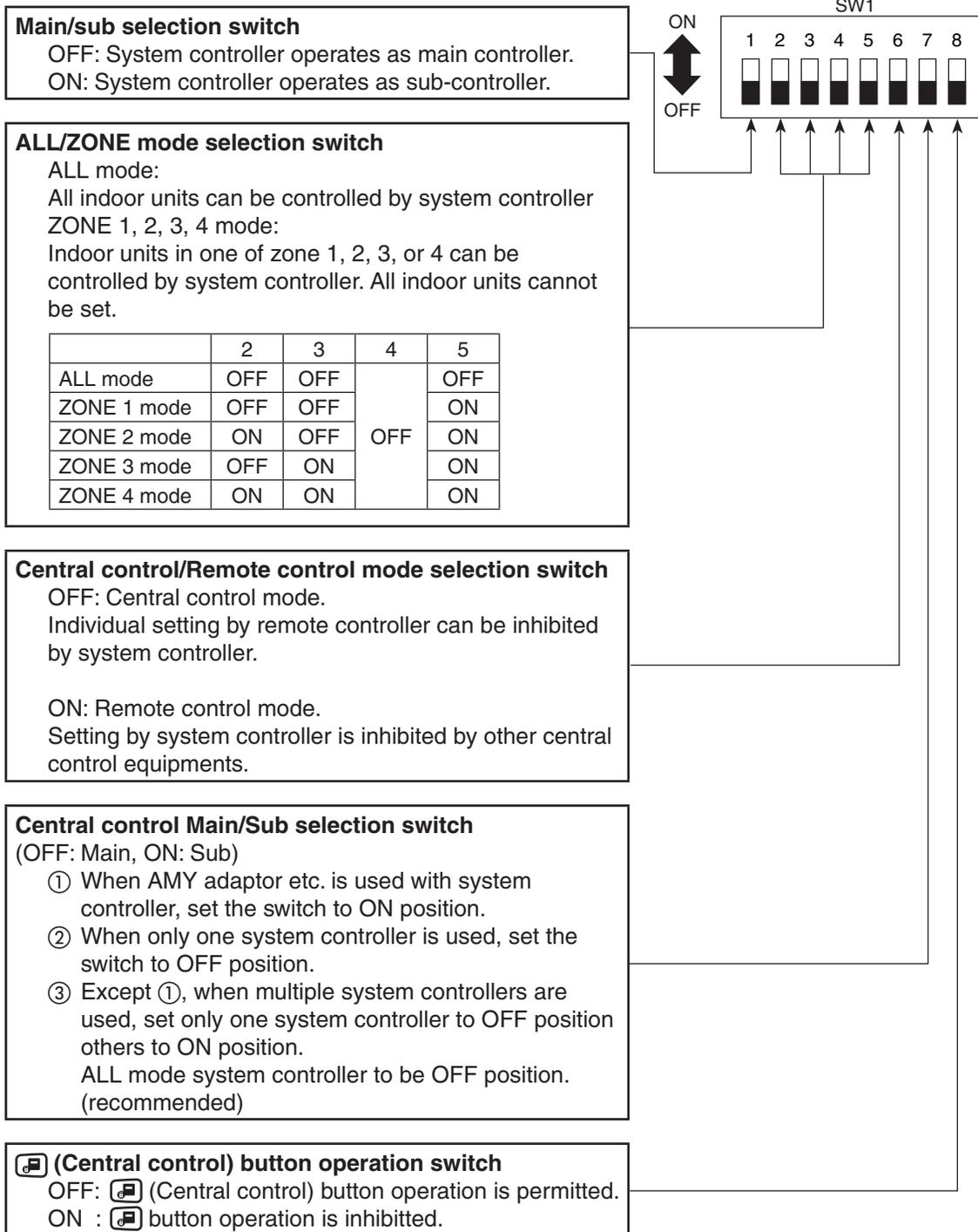
Dip switch



### How to reach the P.C. board

Remove the flat-top screw on the bottom of the back case. When you open up the decorative cover, you will see two notches under the controller. Inset a coin or other flat object into these notches and pry off the back case. The P.C. board on the back of the controller is now visible.

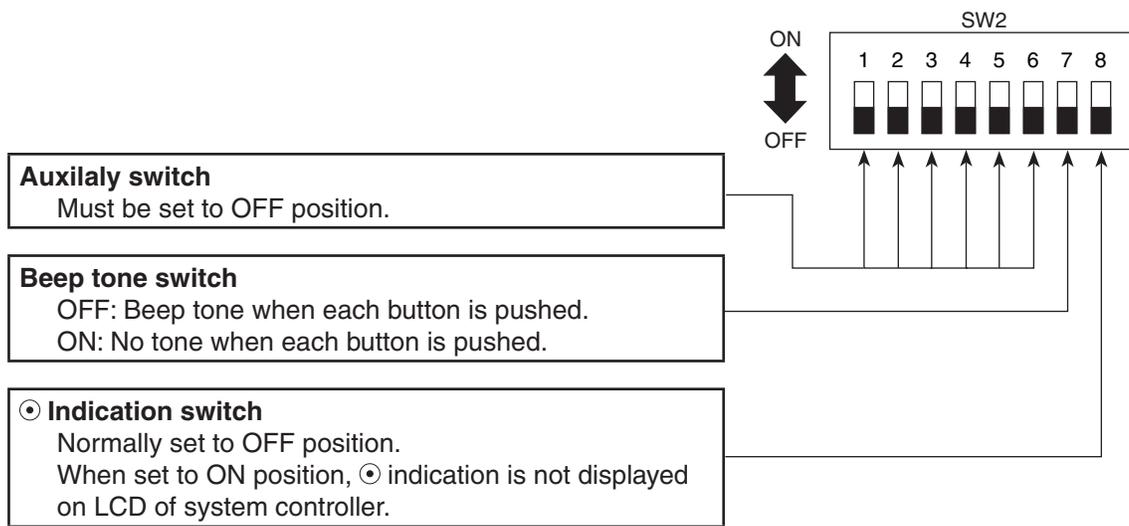
SW1



\*All switches are OFF position at shipment.

Fig. 5

## SW2



\*All switches are OFF position at shipment.

Fig. 6

## 5. Mode setting

According to function of each system controller, set SW1 as Fig. 7.

### (1) Central control/Remote control mode

- **Central control mode**  
System controller is used as central control equipment.  
Individual setting by remote controller can be inhibited by system controller.
- **Remote control mode**  
System controller is used as remote controller.  
Setting by system controller is inhibited by other central control equipments.

### (2) ALL/ZONE mode

- **ALL mode**  
All indoor units can be controlled by system controller.
- **ZONE mode**  
Indoor units in one of ZONE 1, 2, 3 or 4 can be controlled by system controller.

(3) Function of system controller is 10 types according to combination of central control/remote control mode and ALL/ZONE mode setting as the table 1.

(4) Stick the system controller unit label in a conspicuous position.

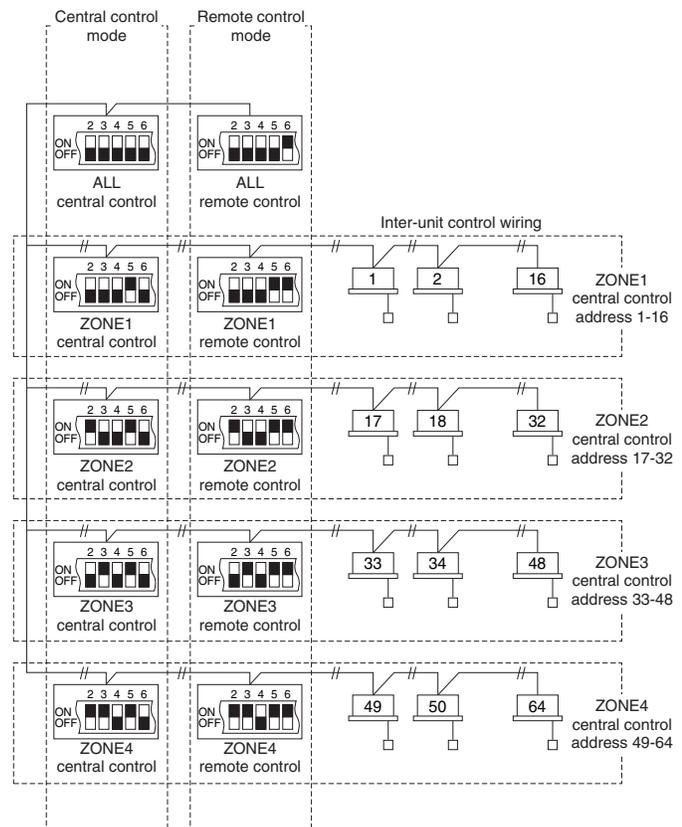


Fig. 7

Table 1

	Central control	Remote control
ALL	1. ALL/Central	6. ALL/Remote
ZONE1	2. ZONE1/Central	7. ZONE1/Remote
ZONE2	3. ZONE2/Central	8. ZONE2/Remote
ZONE3	4. ZONE3/Central	9. ZONE3/Remote
ZONE4	5. ZONE4/Central	10. ZONE4/Remote

## 6. How to perform zone registration

To operate the system controller properly, zone registration is required after finishing the test run (and after setting all indoor unit addresses) using one of the following methods.

- (a) Zone registration using the remote controller  
Refer to page 14
- (b) Zone registration using the system controller  
Refer to page 15
- (c) Automatic zone registration using the system controller  
Refer to page 16

For methods (a) and (b), you should make a zone registration table manually before performing the registration as shown on the page 13.

For method (c), zone registration is executed automatically, proceeding from small indoor unit address and small central addresses to larger numbers in numerical order. For example:

Central address	1	2	3	4	5	6	
ZONE-group	1-1	1-2	1-3	1-4	1-5	1-6	
Indoor unit address	1-1	1-2	2-1	2-2	2-3	3-1	

- NOTE** 1. An indoor unit address is assigned to each indoor unit during automatic address operation. Each indoor unit address combines an R.C. address and indoor unit number as follows:

1 - 1 : Indoor unit address (UNIT No.)  
↑     ↑  
Indoor unit No.  
Refrigerant circuit No. (R.C. address)

This address is displayed on remote controller for UNIT No. when the UNIT button is pressed.

2. The central address represents the zone and group number. These addressed are assigned in ascending numerical order.

■ ZONE registration table

ZONE	GROUP	Central address	Indoor unit address (UNIT No.)	Unit location	ZONE	GROUP	Central address	Indoor unit address (UNIT No.)	Unit location
1	1	1			3	1	33		
	2	2				2	34		
	3	3				3	35		
	4	4				4	36		
	5	5				5	37		
	6	6				6	38		
	7	7				7	39		
	8	8				8	40		
	9	9				9	41		
	10	10				10	42		
	11	11				11	43		
	12	12				12	44		
	13	13				13	45		
	14	14				14	46		
	15	15				15	47		
	16	16				16	48		
2	1	17			4	1	49		
	2	18				2	50		
	3	19				3	51		
	4	20				4	52		
	5	21				5	53		
	6	22				6	54		
	7	23				7	55		
	8	24				8	56		
	9	25				9	57		
	10	26				10	58		
	11	27				11	59		
	12	28				12	60		
	13	29				13	61		
	14	30				14	62		
	15	31				15	63		
	16	32				16	64		

- NOTE**
1. Assign indoor unit addresses to the desired positions (central addresses) manually.
  2. For group control, only the main indoor unit should be assigned. Sub indoor units cannot be assigned.

### (a) Zone registration using the remote controller

(Determination of central address)

- In this case, after confirming which indoor unit is connected to the remote controller and that the air conditioner in the OFF state, you set the central addresses one at a time.
- If the system has no remote controller, connect a remote controller to the system temporarily. Then follow this procedure.

#### NOTE

The indoor unit address must already have been set before performing zone registration. If necessary, refer to the Installation Instructions supplied with the outdoor unit.

- (1) Press the  and  buttons at the same time of the remote controller for more than 4 seconds.
- (2) Do not press  button.
- (3) Once in this mode, the UNIT No., CODE No., No. of SET DATA and  indications will flash on the display as shown Fig. 8.

#### NOTE

In case of group control "ALL" instead of "UNIT No." will flash on the display. Select the main indoor unit address by pressing the  button once.

- (4) Set CODE No. to 03 using the  and  () buttons.

#### NOTE

The CODE No. 03 must be selected to perform zone registration using the remote controller.

- (5) Set the Central address which you want to assign to the indoor unit address using the  and  () buttons according to the zone registration table.
- (6) Press the  button. The CODE No. and Central address changes from flashing to ON state. If you make mistake, then press the  button and reset the central address.
- (7) Press the  button to finish zone registration.

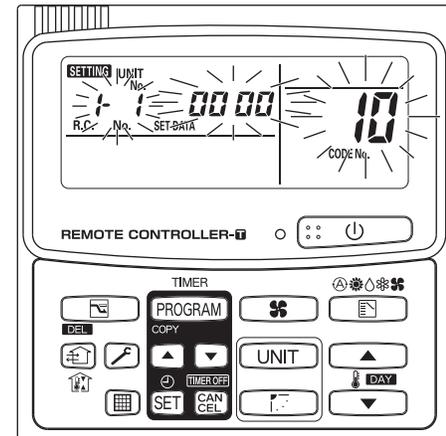
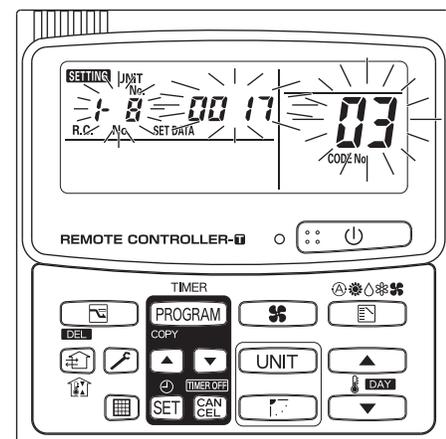


Fig. 8



For example, in this case

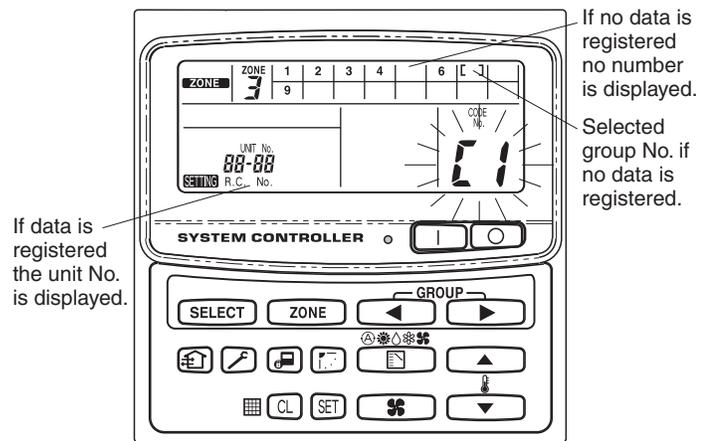
Indoor unit address: 1-8

Central address : 17 (ZONE 2, GROUP 1)

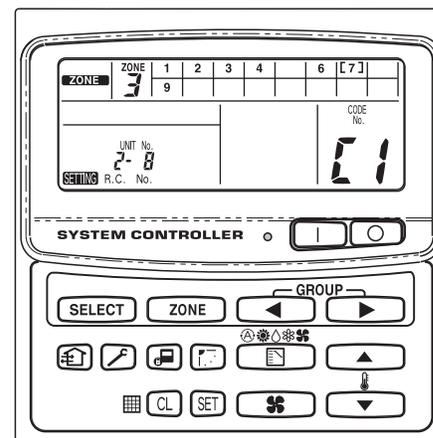
Fig. 9

**(b) Zone registration using the system controller**

- In this case, you set all Central addresses by system controller at once manually.
- (1) Press the and **ZONE** buttons at the same time for more than 4 seconds.  
**SETTING** and CODE No. C1 will flash.
- (2) After confirming that CODE No. C1 is displayed, press the **SET** button. Once in this mode, a change takes place as Fig. 10.
- (3) Select the zone and group No. which you want to set with **ZONE** and (**GROUP**) buttons. If already set, press the **CL** buttons.
- (4) Set the unit No. (Indoor unit address) with and buttons, according to the zone registration table.  
 R.C. No. .... button  
 Indoor unit No. .... button
- (5) Press the **SET** button.  
 GROUP No. turns ON and UNIT No. (Indoor unit address) changes from flashing to ON state. UNIT No. is registered to selected ZONE No. and GROUP No.  
 If you make mistake, then press the **CL** button and reselect the ZONE, GROUP and UNIT No.
- (6) Register the other UNIT No. in the same way by following the steps (3) to (5).
- (7) Finally, complete the registration by pressing the button.  
**SETTING** flashes for a few minutes, then OFF.



**Fig. 10**



For example, in the case at left  
 Zone 3, group No. 7  
 Unit No. (indoor unit address) 2-8  
 Unit No. 2-8 is registered to zone 3-group 7.

**Fig. 11**

### (c) Automatic zone registration using the system controller

- (1) Press the  and  buttons at the same time for more than 4 seconds.  
 and CODE No. C1 will flash.
- (2) Select CODE. No. C2 by pressing  and  (  ) button and press the  button.  
C2 changes from flashing to ON state and automatic zone registration will start.
- (3) Registered GROUP No. will be disappeared all.
- (4) Central address will be assigned from small indoor unit address to large one in numerical order automatically.  
Finishing automatic zone registration,  changes from flashing to OFF.
- (5) If the error is happened, the “CHECK” starts flashing and zone registration finishes at this time. Press the  button.
- (6) Finally, complete automatic zone registration mode by pressing the  button.  
 flashes for a few minutes, then OFF.

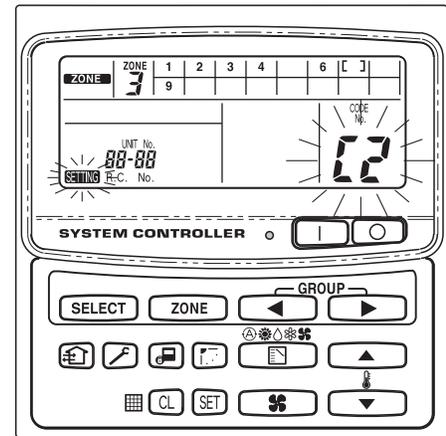


Fig. 12

## 7. How to check overlapping of central address no.

- (1) Press the  and **ZONE** buttons at the same time for more than 4 seconds.  
**SETTING** and CODE No. C1 will flash.
- (2) Select CODE. No. C3 by pressing ,  (  ) button and press the **SET** button.  
C3 changes from flashing to ON state and **SETTING** will flash. Then auto. overlap checking will start.
- (3) If C3 changes from ON to flashing and **SETTING** stops flashing and disappears, there is no overlapping.  
Then finally, complete the auto. overlap checking mode by pressing the  button.
- (4) If some of GROUP No., ZONE No. and UNIT No. flash, you should try again the zone registration.
  - ① Select CODE No. C1 by pressing ,  (  ) button and press the **SET** button.
  - ② Select the flashing GROUP No. with ZONE and GROUP button. Then press the **CL** button and reselect the ZONE, GROUP and UNIT No.
  - ③ Then finally, complete the auto. overlap checking mode by pressing the  button.

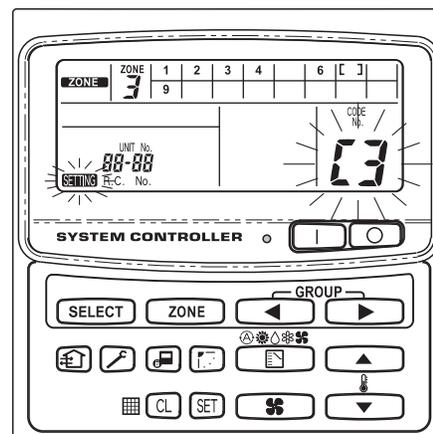
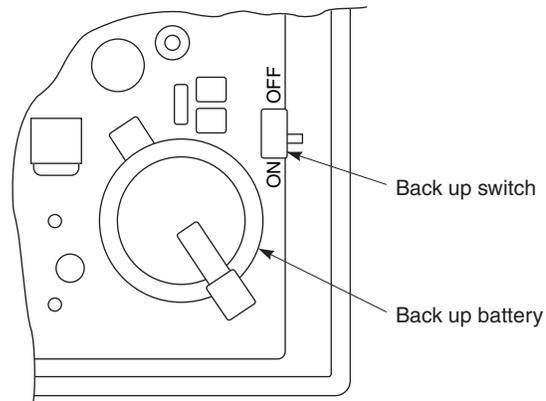


Fig. 13

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## 8. Memory back up switch

Check the back up switch is ON for back side of system controller PCB.

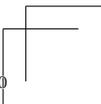
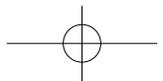
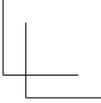
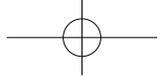
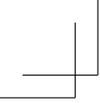


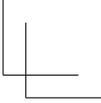
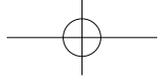
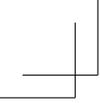
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## 9. Test run

- (1) Power on for all indoor units. Next, power on for system controller.  
**SETTING** will flash, checking the indoor unit address automatically.
- (2) If group No. displayed on system controller is not same as indoor unit No.\* which is connected, see Fig. 7 and setting again.

\*In case of group control, main unit No. only.





Printed in Japan

